



FORCE-GT

Highlights & Features

- Universal AC input voltage range
- Built-in constant current circuit for charging applications
- Full load operating temperature up to 60°C
- Cold start at -40°C
- Ultra-Slim design
- Long life electrolytic capacitor
- Built-in DC OK relay and LED indicator
- Conformal coating on PCBAs to protect against common dust and pollutants

Safety Standards



CB Certified for worldwide use

Model Number: Unit Weight:

DRF-DV480W1GDA 0.88 kg (1.94 lb) Dimensions (H x W x D): 123.6 x 56 x 116.8 mm (4.87 x 2.20 x 4.60 inch)

General Description

The Force-GT Series DIN rail industrial power supply features high power density and high efficiency. The Series offers overcurrent protection in constant current mode, making it suitable for charging applications. Conformal coating is applied on the PCBAs to protect against dust and pollutants often found in harsh industrial environments. The Series' electromagnetic radiated and conducted emissions are compliant with heavy industrial Class B Emission standard and Immunity standard, and complies with environmental protection standards RoHS Directive.

Model Information

Force-GT DIN Rail Power Supply

Model Number	Input Voltage Range	Rated Output Voltage	Rated Output Current
DRF-24V480W1GDA	90-264 Vac	24 Vdc	20.0 A
DRF-48V480W1G□A		48 Vdc	10.0 A

Model Numbering

DR	F –	ΠV	480W	1	G		Α
DIN Rail	Product Series F – Force	Output Voltage 24 – 24 V 48 – 48 V	Output Power	Single Phase	G – General Type	B – Screw terminal	Delta Standard



Specifications

Model Number	DRF-24V480W1G□A	DRF-48V480W1G□A	
nput Ratings / Characteristics			
Nominal Input Voltage	100-240 Vac		
Input Voltage Range	90-264 Vac		
Nominal Input Frequency	50-60 Hz		
Input Frequency Range	47-63 Hz		
Input Current	4.7 A typ. @ 115 Vac, 2.4 A typ. @ 230 Vac		
Efficiency at 100% Load	95.0% typ. @ 230 Vac		
Average Efficiency (25%, 50%, 75%, 100%)	91.5% typ. @ 115 Vac		
No Load Power Consumption	0.75 W typ. @ 115 Vac & 230 Vac	1 W typ. @ 115 Vac & 230 Vac	
Max Inrush Current (Cold Start)	40 A typ. @ 230 Vac		
Power Factor at 100% Load	> 0.96 @ 115 Vac & > 0.93 @ 230 Vac		
Leakage Current	< 1.5 mA @ 240 Vac		

Output Ratings / Characteristics*1

Nominal Output Voltage		24 Vdc	48 Vdc
Factory Set Point Tolerance		24 Vdc ± 1%	48 Vdc ± 1%
Output Voltage Adjustmer	nt Range	24-28 Vdc	48-55 Vdc
Output Current		0-20.0 A	0-10.0 A
Output Power		480 W max	
Line Regulation		± 0.5% @ 115 Vac & 230 Vac	
Load Regulation		± 0.5%	± 0.5%
PARD ^{*2} (20 MHz)		100 mVpp typ. @ 0°C to +70°C 300 mVpp typ. @ -30°C to 0°C	150 mVpp typ. @ 0°C to +70°C 450 mVpp typ. @ -30°C to 0°C
Rise Time		30 ms typ. @ 115 Vac & 230Vac	
Start-up Time		500 ms typ. @ 115 Vac & 230 Vac	800 ms typ. @ 115 Vac & 230 Vac
Hold-up Time		25 ms typ. @ 115 Vac & 230 Vac (100% load)	
Dynamic Response		± 10% @ 115 Vac & 230 Vac input, 10-100% load	
(Overshoot & Undershoot O/P Voltage)		(Slew Rate: 2.5 A/µS, 50% duty cycle @	5 Hz & 10 kHz)
Start-up with Capacitive Loads		10,000 µF Max	5,000 µF Max
Functional	DC OK Relay Contact	30 V / 1 A The relay contact are normally than 90% typ. of its rated value.	"ON" (closed) when the output (Vout) is greater

*1 For power will be de-rating from 60°C to 70°C, and Vin < 100 Vac, see Engineering Data power de-rating information.</p>
*2 PARD is measured with an AC coupling mode, 5 cm wires, and in parallel to end terminal with 0.1 µF ceramic capacitor & 47 µF electrolytic capacitor. PSU need to burn in around 5 minutes when AMB ≤ 0°C

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DRF-24V480W1G□A

DRF-48V480W1GDA

Mechanical

Case Cover / Chassis		Metal
Dimensions (H x W x I	D)	123.6 x 56 x 116.8 mm (4.87 x 2.20 x 4.60 inch)
Unit Weight		0.88 kg (1.94 lb)
Indicator Green LED		DC OK
Cooling System		Convection
Terminal ^{*3}	Input	3 Pins (Rated 600 V / 30 A)
	Output	4 Pins (Rated 600 V / 30 A)
	DC OK	2 Pins (Rated 300 V / 6 A)
Wire	Input	AWG 14-12 (Current rating can refer to "AWG Wire Table")
	Output	AWG 14-12 (Current rating can refer to "AWG Wire Table")
DC OK		AWG 22-16 (Current rating can refer to "AWG Wire Table")
Mounting Rail		Standard TS35 DIN Rail in accordance with EN 60715
Noise (1 Meter from po	ower supply)	Sound Pressure Level (SPL) < 25 dBA

 $^{\ast}3$ The torque at the terminal connector shall not exceed 5.2 Kgf-cm. (4.5 lbf.in)

Model Number

Environment

Surrounding Air	Operating	-30°C to +70°C (-40°C Cold Start)
Temperature	Storage	-40°C to +85°C
Power De-rating Temperature Input Voltage		> 60°C de-rate power by 2.5% / °C
		< 100Vac de-rate power by 1% / Vac
Operating Humidity		5 to 90% RH (Non-Condensing)
Operating Altitude		0 to 5,000 Meters (16,400 ft.)
Shock Test	Non- Operating	IEC 60068-2-27, Half Sine Wave: 50 G for duration of 11 ms; 3 times per direction
Vibration	Operating	IEC 60068-2-6, Sine Wave: 10 Hz to 500 Hz; 4 G peak; 60 min per axis for all X, Y, Z directions
Over Voltage Category		II (Compliance to EN 62477-1 OVC III with 2000 meters altitude)
Pollution Degree		2

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	Model Number	DRF-24V480W1G□A	DRF-48V480W1G□A
Protections			
Overvoltage		<34.0 V, SELV Output, Latch Mode	<68.0 V, SELV Output, Latch Mode

Overload / Overcurrent	105 - 150% of rated load current, Auto-recovery Continuous current limit Mode ^{*4} (Vo > 80%)
Over Temperature	Latch Mode
Short Circuit	Hiccup Mode, Non-Latching (Auto-Recovery when the fault is removed)
Internal Fuse at L pin	F10 A / 250 V
Protection Against Shock	Class I with PE*5 connection

*4 Constant current limit protection for inductive and capacitive load applications *5 PE: Primary Earth

Reliability Data

MTBF	> 700,000 hrs I/P: 115 Vac & 230 Vac, O/P: 100% load, Ta: 25°C
Expected Cap Life Time	10 years (230 Vac, 50% load @ 50°C)

Safety Standards / Directives

Electrical Safety	CB scheme	IEC 62368-1, IEC 60950-1, IEC 61010-1/-2-201
	TUV Bauart	EN 62368-1, EN/BS 61010-1/-2-201
	UL/cUL	UL 62368-1, UL 61010-1/-2-201
	BSMI	CNS14336-1
	EAC	TP TC 004/2011
	CCC	GB4943.1
CE		In conformance with EMC Directive 2014/30/EU and Low Voltage Directive 2014/35/EU
UKCA		In conformance with Electrical Equipment (Safety) Regulations 2016 and Electromagnetic Compatibility Regulations 2016
Galvanic Isolation	Input to Output	4.0 kVac
	Input to Ground	2.0 kVac
	Output to Ground	1.5 kVac
	Output to DC OK	500 Vac

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	Model Number	DRF-24V480W	1G⊟A	DRF-48V480W1G□A
EMC ^{*6}				
Emissions (CE & RE)		KS C 9832		/NZS CISPR32, EN/BS EN 61204-3,
Component Power Supply for General Use				. 01033 D
Immunity		EN 55035, KS C 9835, EN Compliance to EN/BS EN		
Electrostatic Discharge	IEC 61000-4-2	Level 4 Criteria A ¹⁾ Air Discharge: 15k V Contact Discharge: 8 kV		
Radiated Field	IEC 61000-4-3	Criteria A ¹⁾ 80 MHz – 1 GHz, 10 V/M, 1.4 GHz – 2 GHz, 3 V/M, 8 2 GHz – 2.7 GHz, 1 V/M, 8	80% Modulation (1 k	Hz)
Electrical Fast Transient / Burst	IEC 61000-4-4	Level 3 Criteria A ¹⁾ 2 kV		
Surge	IEC 61000-4-5	Level 4 Criteria A ¹⁾ Common Mode ⁴⁾ : 4 kV Differential Mode ⁵⁾ : 2 kV		
Conducted	IEC 61000-4-6	Level 3 Criteria A ¹⁾ 150 kHz – 80 MHz, 10 Vrm	าร	
Power Frequency Magnetic Fields	/ IEC 61000-4-8	Level 4 Criteria A ¹⁾ 30 A/m		
Voltage Dips and Interruptions	IEC 61000-4-11	0% residual; 1 cycle, Criteria B ²⁾ 40% residual; 10 cycle, Criteria C ³⁾ 70% residual; 25 cycle, Criteria C ³⁾		
Harmonic Current Emission		IEC/EN/BS EN 61000-3-2, Class A & Class D		
Voltage Fluctuation and Flicker	l	IEC/EN/BS EN 61000-3-3		
Voltage Sag Immunity SEMI F47 – 0706		70% of 200 Vac	160 Vac, 1000 ms 140 Vac, 500 ms 100 Vac, 200 ms	Criteria A ¹⁾ Criteria A ¹⁾ Criteria A ¹⁾

Criteria A: Normal performance within the specification limits
 Criteria B: Temporary degradation or loss of function which is self-recoverable
 Criteria C: Output out of regulation, shuts down during test (Need to recycle AC power cord to normal operation after test)
 Asymmetrical: Common mode (Line to earth)
 Symmetrical: Differential mode (Line to line)

*6 Power supply is considered a component in the end-user's system. Please contact our local sales to get more information about the power supply EMC test setup.

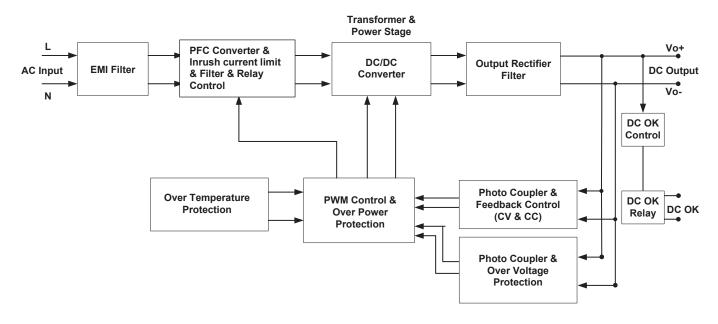
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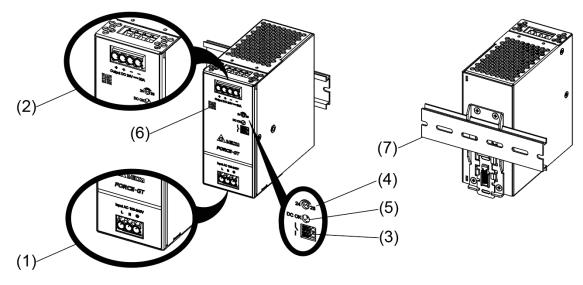


Block Diagram

DRF-DV480W1GDA



Device Description



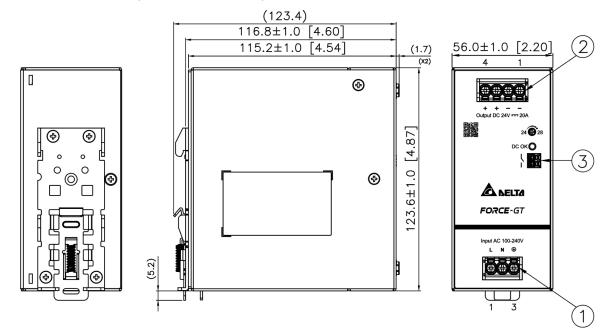
- 1) Input terminal block connector
- 2) 3) Output terminal block connector
- DC OK relay contact
- 4) DC voltage adjustment potentiometer
- 5) DC OK LED (Green)
- 6) QR code for product link
- 7) Universal mounting rail system

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Dimensions

H x W x D: 123.6 x 56 x 116.8 mm (4.87 x 2.20 x 4.60 inch)



*Unless otherwise specified tolerance of dimension are \pm 0.5 mm

ltem	Device Description
1	Input terminal block connector Pin 1: L Pin 2: N Pin 3: PE
2	Output terminal block connector Pin 1 to 2: V(-) Pin 3 to 4: V(+)
3	DC OK relay contact

AWG Wire Table

Current Rating for PVC Wire		
6 AWG	52.5 A	
8 AWG	37.5 A	
10 AWG	29.0 A	
12 AWG	22.5 A	
14 AWG	16.5 A	
16 AWG	12.0 A	
18 AWG	9.0 A	
20 AWG	6.5 A	
22 AWG	5.0 A	
24 AWG	3.5 A	
26 AWG	2.5 A	
28 AWG	2.0 A	
30 AWG	1.5 A	

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Engineering Data

Output Load De-rating VS Surrounding Air Temperature

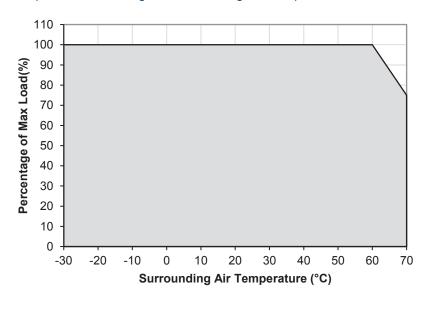
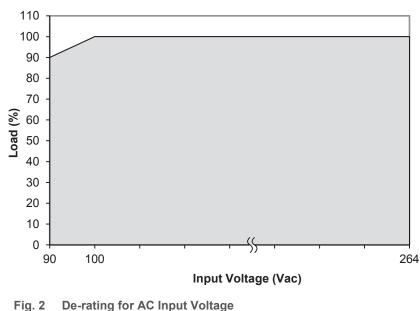


Fig. 1 **De-rating for Vertical Mounting Orientation** > 60°C de-rate power by 2.5% / °C

Note

- 1. Power supply components may degrade, or be damaged, when the power supply is continuously used outside the shaded region, refer to the graph shown in Fig. 1.
- 2. The PSU will be bouncing and start up time will not exceed 5 s when ambient temperature at -30°C.
- If the output capacity is not reduced when the 3. surrounding air temperature > 60°C, the device will run into Over Temperature Protection. When activated, power supply will latch off, until the surrounding air temperature is lowered or the load is reduced as far as necessary to keep the device in working condition, and require removal/re-application of input AC voltage in order to restart.
- In order for the device to function in the 4. manner intended, it is also necessary to keep a safety distance as recommended in the safety instructions while the device is in operation.
- 5. Depending on the surrounding air temperature and output load delivered by the power supply, the device can be very hot!
- Need to consider power de-rating 6 if Surrounding Air Temperature is > 60°C.
- 7. If the device has to be mounted in any other orientation, please leave a message via the Contact Us form.

Output Load De-rating VS Input Voltage



De-rating for AC Input Voltage < 100 Vac de-rate power by 1% / Vac

No output power de-rating for the input voltage from 100 Vac to 264 Vac

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Assembly & Installation

The power supply unit (PSU) can be mounted on 35 mm DIN rails in accordance with EN 60715. The device should be installed with input terminal block at the bottom.

Each device is delivered ready to install.

Mounting

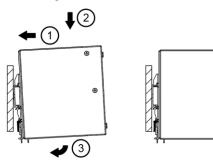


Fig. 3.1 Mounting

Snap on the DIN rail as shown in Fig. 3.1:

Tilt the unit upwards and insert it onto the DIN rail. 1.

- Push downwards until stopped. 2.
- Press against the bottom front side for locking. 3.
- 4. Shake the unit slightly to ensure that it is secured

Dismounting

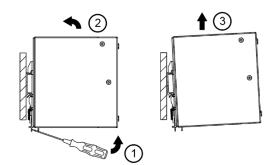
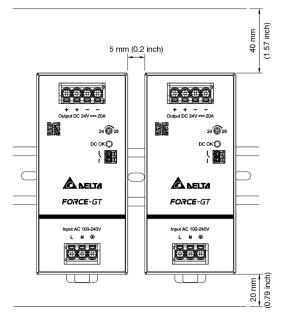


Fig. 3.2 Dismounting

To uninstall, Delta provides an easy way to pull or slide down the latch with screw driver as shown in Fig. 3.2. Then slide the power supply unit (PSU) in the opposite direction, release the latch and pull out the power supply unit (PSU) from the rail.

Safety Instructions

Vertical Mounting



- ALWAYS switch mains of input power OFF before connecting and disconnecting the input voltage to the unit. If mains are not turned OFF, there is risk of explosion / severe damage.
- To guarantee sufficient convection cooling, keep a distance of 40 mm (1.57 inch) above and 20 mm (0.79 inch) below the device as well as a lateral distance of 5 mm (0.2 inch) to other units and if load less than 50%, lateral distance can be 0 mm. In case the adjacent device is a heat source, the lateral distance will be 15 mm (0.6 inch) at 230 Vac input.
- Note that the enclosure of the device can become very hot depending on the surrounding air temperature and load of the power supply. Risk of burns!
- The main power must be turned off before connecting or disconnecting wires to the terminals.
- DO NOT insert any objects into the unit.
- Hazardous voltages may be present for up to 5 minutes after the input mains voltage is disconnected. Do not touch the unit during this time.
- The power supplies are built in units and must be installed in a cabinet or room (condensation free environment and indoor location) that is relatively free of conductive contaminants.

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Functions

DC OK Relay Contacts and LED Indicator Characteristics

DC OK Relay Contacts Status	Characteristics
Contact closes	The output voltage > 90% typ. of its steady state set value.
Contact opens	The output voltage < 90% typ. of its steady state set value.

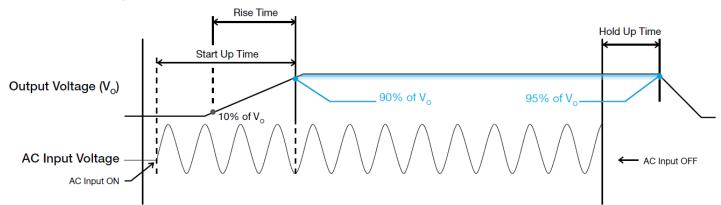
Operating Status	DC OK (Green LED)	DC OK Relay Contact
Normal Operation	ON	Closed
Overload (Hiccup Mode)	INTERMITTENT	Open
Output Short Circuit	INTERMITTENT	Open
Over Temperature	OFF	Open
No Input Power	OFF	Open

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Graph illustrating the Start-up Time, Rise Time, and Hold-up Time



Start-up Time

The time required for the output voltage to reach 90% of its final steady state set value, after the input voltage is applied.

Rise Time

The time required for the output voltage to change from 10% to 90% of its final steady state set value.

Hold-up Time

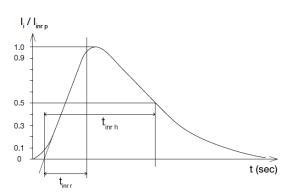
Time between the collapse of the AC input voltage, and the output falling to 95% of its steady state set value.

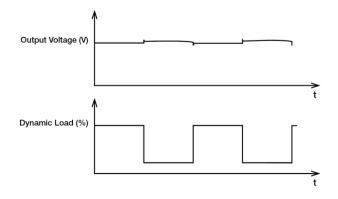
Inrush Current

Inrush current is the peak, instantaneous, input current measured and, occurs when the input voltage is first applied. For AC input voltages, the maximum peak value of inrush current will occur during the first half cycle of the applied AC voltage. This peak value decreases exponentially during subsequent cycles of AC voltage.



The power supply output voltage will remains within $\pm 10\%$ of its steady state value, when subjected to a dynamic load from 10% to 100% of its rated current.



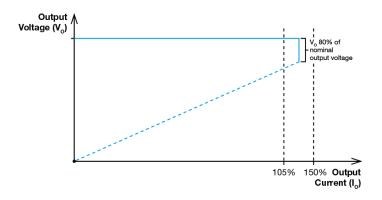


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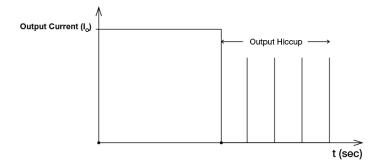
Overload & Overcurrent Protections (Continuous Current)

The power supply offers constant current limit protection for inductive and capacitive load applications when output current range is 105~150% of I_O (Max load) and output voltage large than 80%. Upon such an occurrence, the V_O (output voltage) will start to droop. Once the power supply has reached its maximum power limit, the protection will be activated; and, the power supply will operate in continuous current. The power supply will recover once the cause of OLP or OCP is removed, and I_O (output current) is back within the specified range.



Short Circuit Protection (Auto-Recovery)

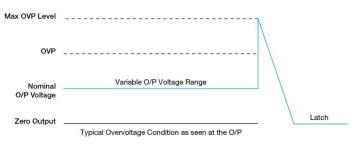
The power supply's output Short Circuit Protection function also provides protection against short circuits. When a short circuit is applied, the output current will operate in "Hiccup mode". The power supply will return to normal operation after the short circuit is removed.



Overvoltage Protection (Latch Mode)

The power supply's overvoltage circuit will be activated when its internal feedback circuit fails. The output voltage shall not exceed its specifications as described in "Protections" section. Power supply will latch off, and require removal/re-application of input AC voltage in order to restart.

The power supply should be latch.



Over Temperature Protection (Latch Mode)

As described in load de-rating section, the power supply also has Over Temperature Protection (OTP). In the event of a higher operating temperature at 100% load; or, when the operating temperature is beyond what is recommended in the de-rating graph, the OTP circuit will be activated. When activated, power supply will latch off, until the surrounding air temperature drops to its normal operating temperature or the load is reduced as recommended in the de-rating graph. Removal/re-application of input AC voltage will then be required in order to restart.

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